

# Effects of Random Circuit Fabrication Errors on Small Signal Gain in a Traveling Wave Tube

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# Motivations

- Random circuit errors affect TWT performance, manufacturing yield, and cost. This problem is increasingly serious at millimeter and sub-millimeter wavelengths.
- Seek to derive scaling laws for the ensemble-averaged gain and phase for TWT with random axial variations in circuit parameters.
- To extend existing work into regimes with non-synchronous beam velocities and to include the effects of the Pierce “space-charge” term.

## Continuum Model of TWT

- Governing third-order differential equation in  $x = \omega z/v_b$  according to Pierce's 3-wave theory

$$\frac{d^3 f(x)}{dx^3} + jC(b - jd) \frac{d^2 f(x)}{dx^2} + 4QC^3 \frac{df(x)}{dx} + jC(4QC^3(b - jd) + C^2) f(x) = 0$$

where

$f(x) = e^{jx} E_{rf}(x)$  is Pierce's 3-wave solution;

$b$  is the mismatch between beam and circuit phase velocities;

$C$  is Pierce's gain parameter, assumed to be a constant;

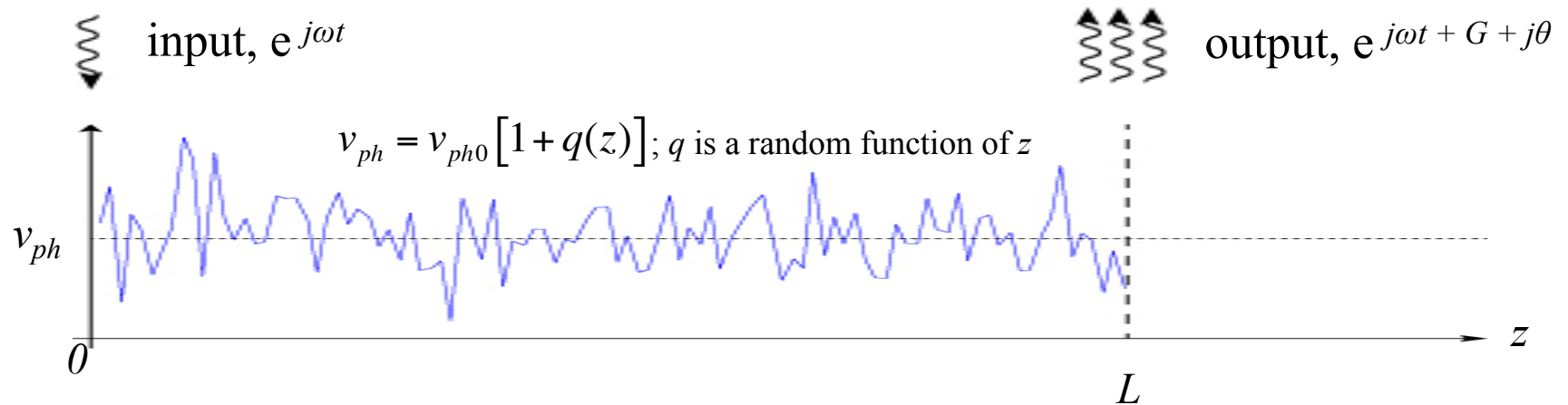
$d$  is the cold tube circuit loss rate, assumed zero here;

$QC$  is Pierce's "space charge" term.

**Concentrate mainly on random variations in  $b(x)$**

# Random Circuit Fabrication Errors

- Assume circuit phase velocity,  $v_p$ , with a random error represented by  $q(x)$ .

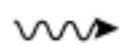


## Three Wave



$$\left( \frac{\partial}{\partial z} + \frac{i\omega}{v_0} \right)^2 s_1 = \varepsilon_1$$

[Beam's response to EM wave] (2 beam modes)



$$\left( \frac{\partial}{\partial z} + \frac{i\omega}{v_{ph}} \right) \varepsilon_1 = C^3 s_1$$

[Excitation of EM wave by AC current of beam]  
(one forward circuit mode)

## Modifications in Output Gain and Phase

$$\left| \frac{f''(x) + 4QC^3 f(x)}{f_0''(x) + 4QC^3 f_0(x)} \right| = e^{G_1 + j\theta_1}$$

$f_0(x)$  = error-free, 3-wave solution

$G_1$  and  $\theta_1$  depend on:

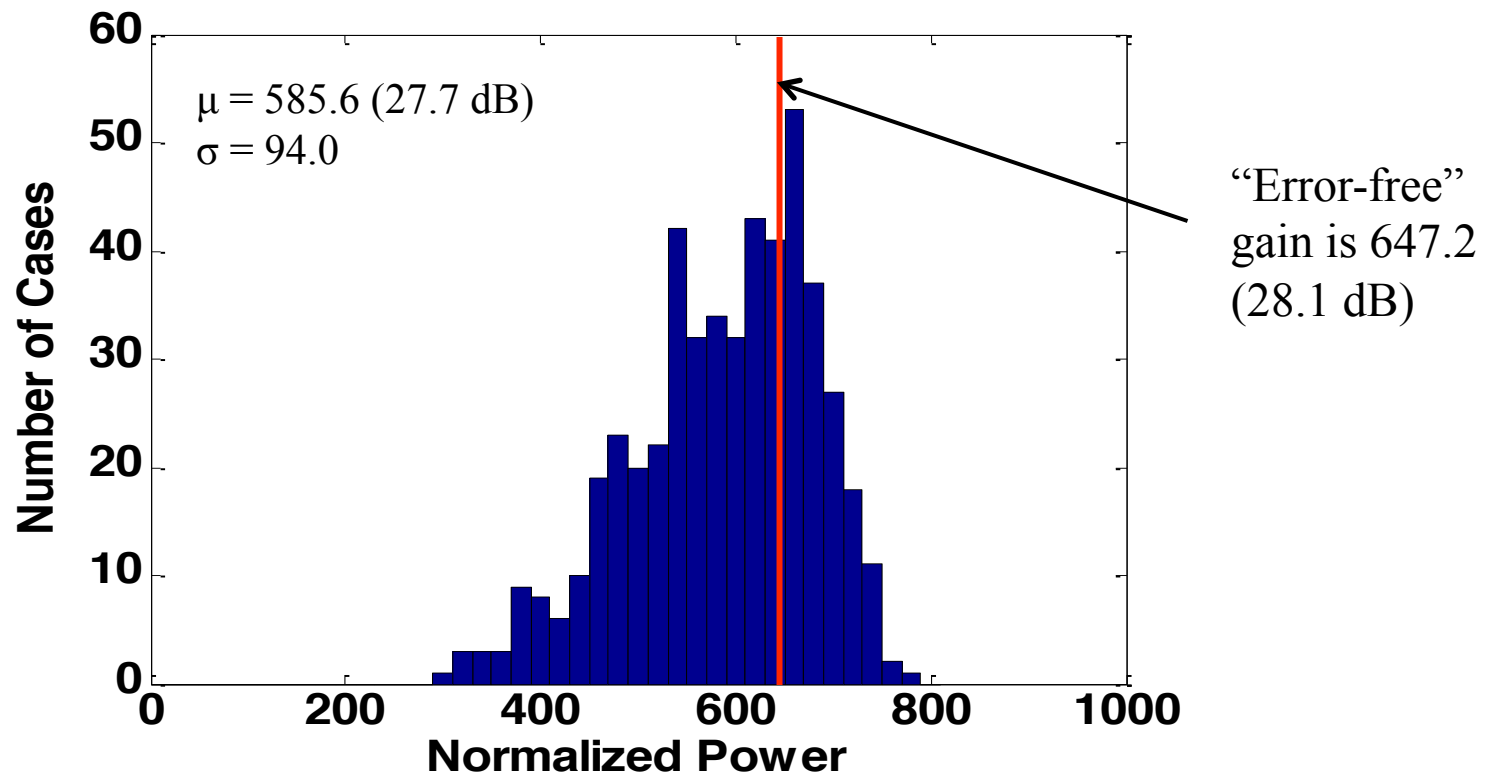
tube length ( $x$ )

correlation length ( $\Delta = x/N$ )

standard deviation in  $b$  ( $\sigma_b$ )

# Statistics of 500 Runs

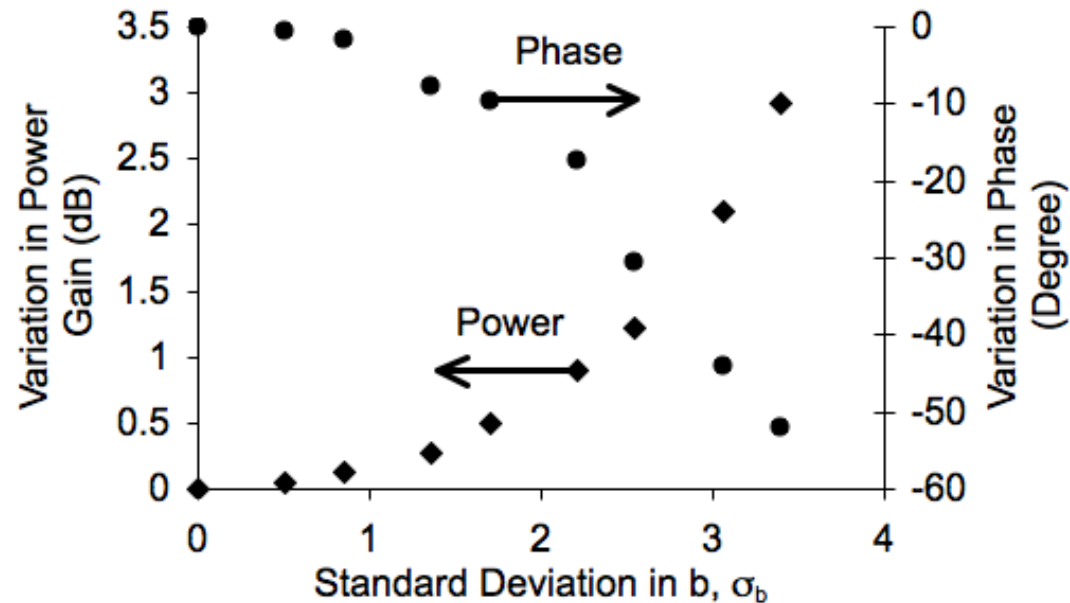
Power distribution at  $x = 100$  for  $b_0 = d = 0$ ,  $C = 0.05$   
 $\sigma_b = 1.7$  (corresponds to  $\sigma_q = 0.085$ )



**Note:** In significant number of cases the gain is actually **higher (!)** than the “error-free” case.

## Statistics of 500 runs (cont'd)

Variations at  $x = 100$  for  $b_0 = d = 0$ ,  $C = 0.05$



The variations in gain and phase appear quadratic in  $\sigma_b$ . Scaling law is to be derived (in this paper).

## Two Analytic Approaches

- **Perturbative analysis.** Linear theory carried to second order in  $q(x)$

$$\langle G_1(x) + j\theta_1(x) \rangle = -\frac{1}{2} \sigma_b^2 \Delta \int_0^x P(x,s) ds$$

$P(x,s)$  depends only on error-free, 3-wave solution.

- **Riccati analysis.** Nonlinear formulation of wavenumber, for a *single wave*

$$\langle G_1(x) + j\theta_1(x) \rangle = -\frac{\lambda}{2} \left( \frac{C}{1 + Cb_0} \right)^2 x \sigma_b^2 \Delta$$

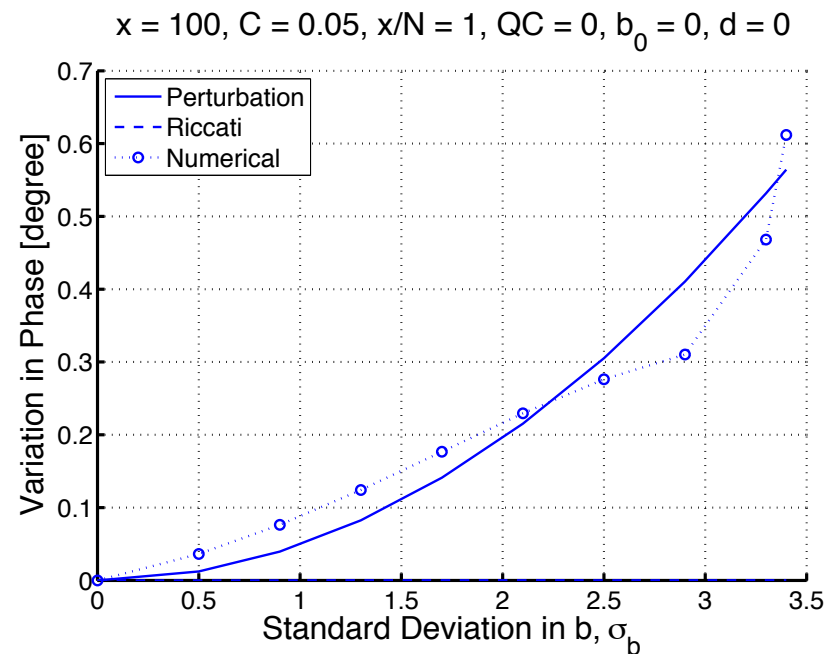
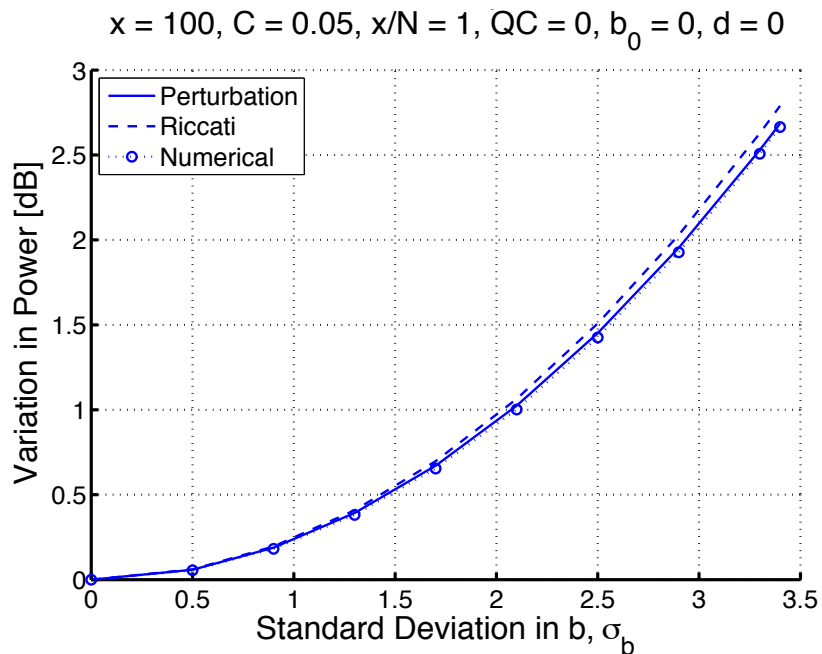
where  $\lambda$  is a complex constant that depends on the velocity mismatch parameter,  $b_0$ .

**Note:**  $\langle \theta_1(x) \rangle = 0$  (!), ( $b_0 = 0$ )

\*Previous work focused only on standard deviations

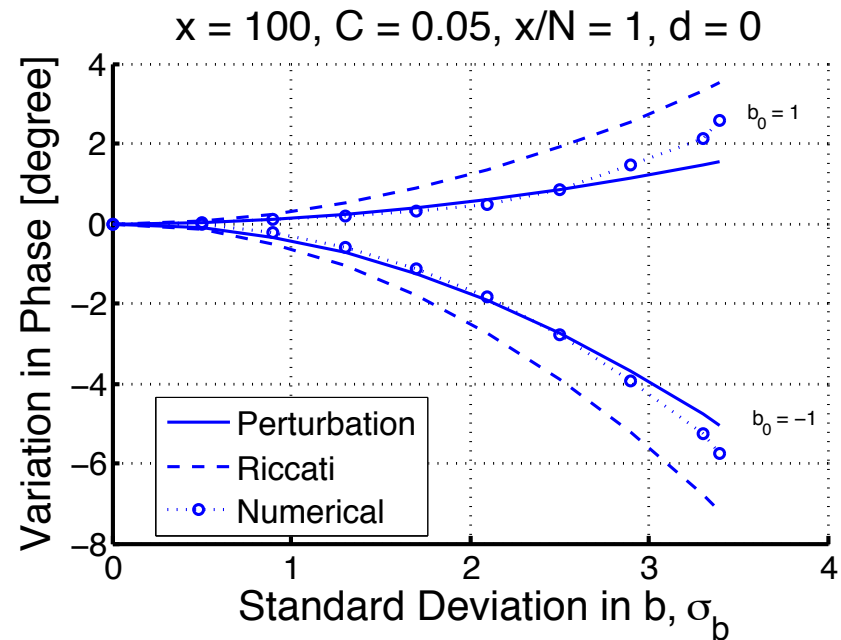
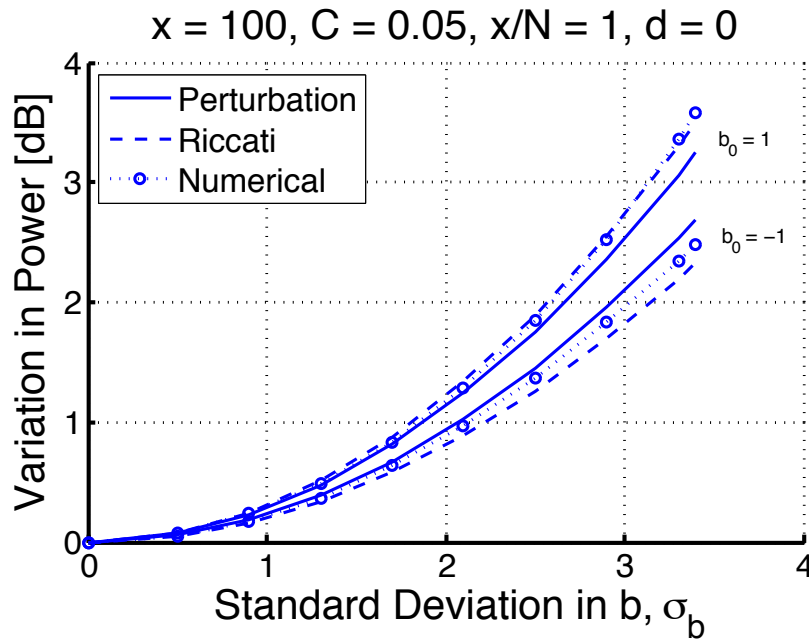


# Perturbation, Riccati Analysis



- Perturbation analysis shows good agreement with numerical solution for gain over a wide range of parameters.
- Perturbation analysis yields phase variation close to zero, similar to the Riccati analysis. Numerical solutions also show small variations in phase.

# Perturbation, Riccati Analysis

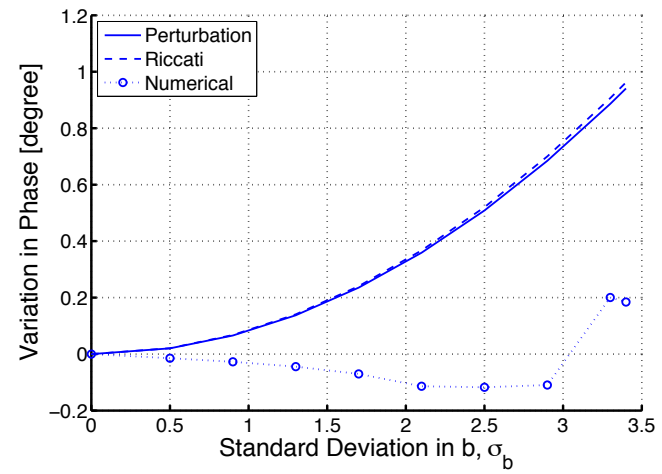
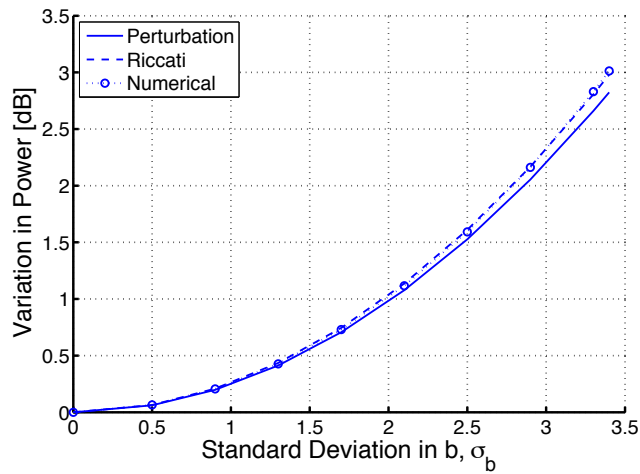


- All three methods are in agreement for non-synchronous beam velocities
- Perturbation analysis more accurate than Riccati analysis as expected due to Riccati analysis only considering a single wave

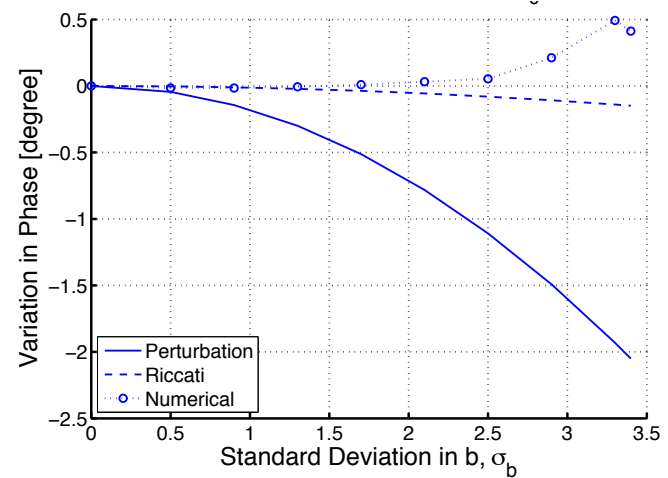
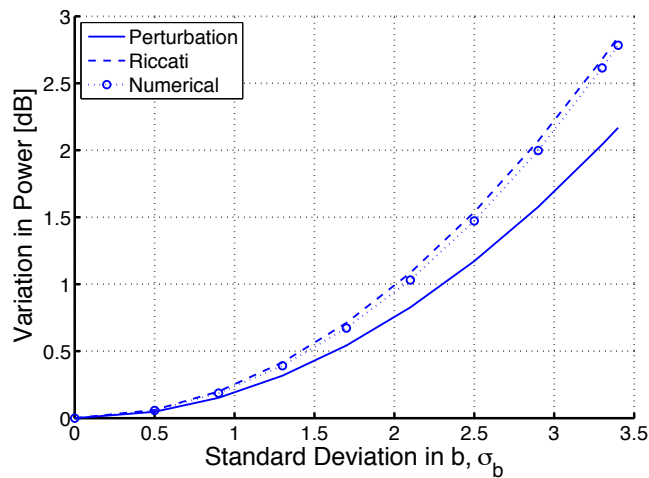
# Perturbation, Riccati Analysis

## Nonzero QC

**QC = 0.15**



**QC = 0.35**



## Standard Deviation Analysis

$$\sigma_{Gb} = S_{Gb} \sigma_b \quad S_{Gb} = \sqrt{\frac{x}{N}} \sqrt{\int_0^x ds |g_{br}(x, s)|^2}$$

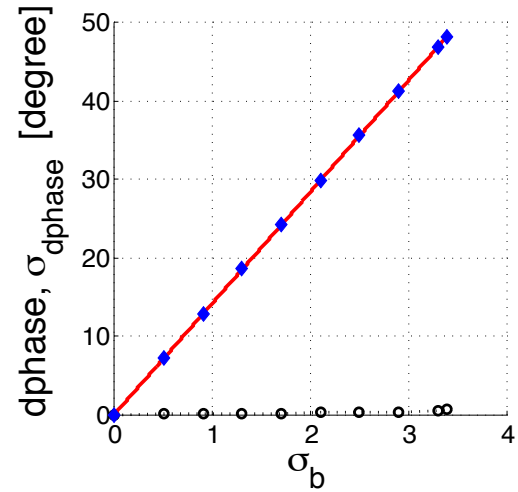
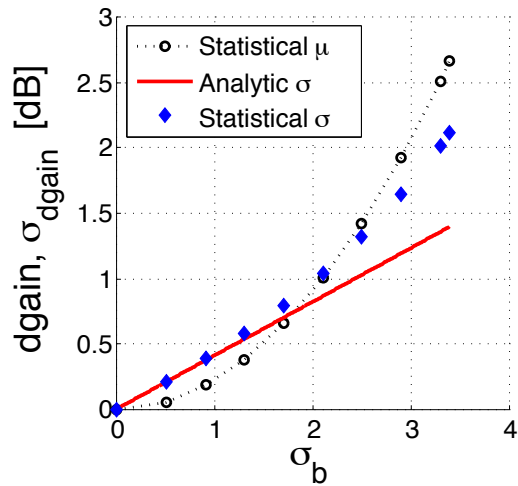
$$\sigma_{\theta b} = S_{\theta b} \sigma_b \quad S_{\theta b} = \sqrt{\frac{x}{N}} \sqrt{\int_0^x ds |g_{bi}(x, s)|^2}$$

$$g_b = -jC \left( 4QC^3 f_0(s) + a_0(s) \right) a_0(x-s) / a_0(x)$$

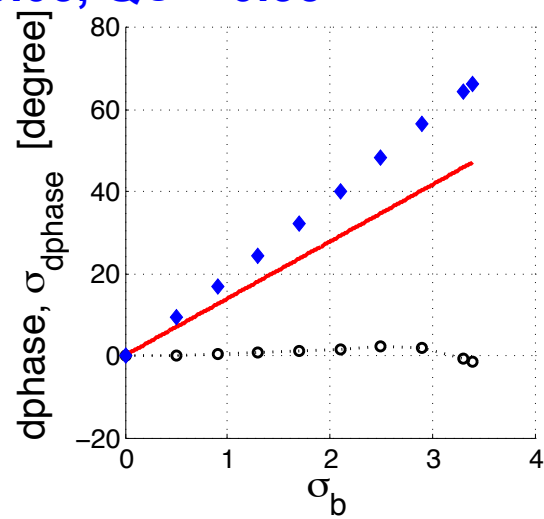
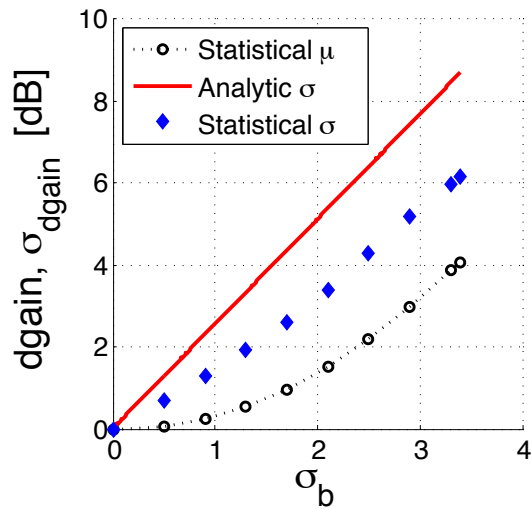
Extension of [1] to include  
“space charge” term

# Standard Deviation Analysis

$x = 100, x/N = 1, b_0 = 0, C = 0.05, QC = 0$



$x = 100, x/N = 1, b_0 = 0, C = 0.05, QC = 0.35$



## Four-Wave Analysis<sup>2</sup>

$$\left(\frac{\partial}{\partial z} + j\beta_e\right)^2 s = \beta_e^2 E$$

$$\left(\frac{\partial^2}{\partial z^2} + \beta_p^2\right) E = -2\beta_p\beta_e C^3 s$$

Second equation includes reverse propagating waves.  
Focus on random variations in  $b$  (i.e., in  $\beta_p$ ).

[2] Chernin, Rittersdorf, Lau, Antonsen, and Levush, IEEE Trans. Electron Devices, vol. 59, 1542 (2012).

# Four-Wave Results

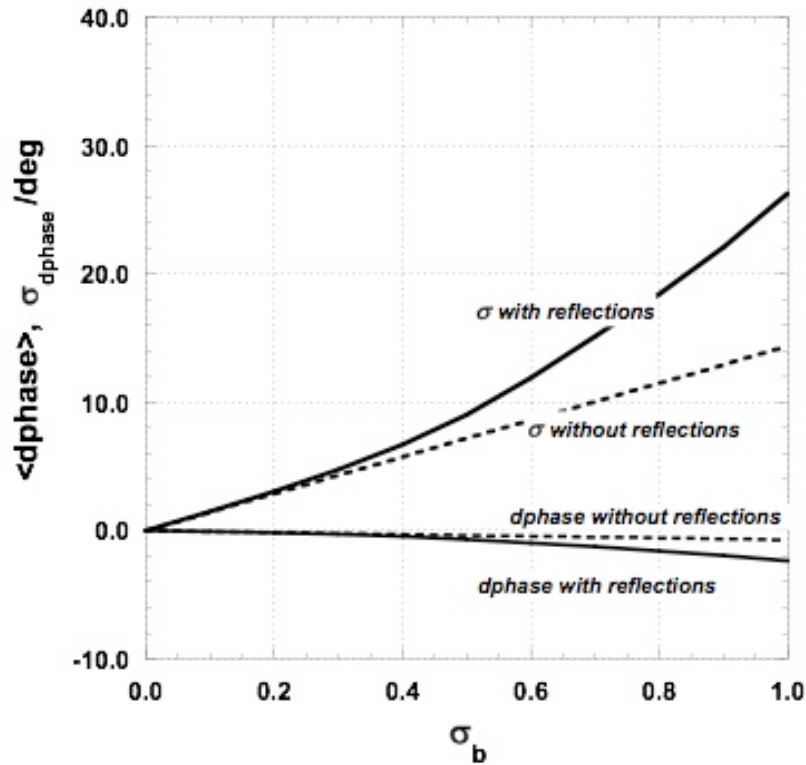


Figure 9: Departures from the error free values of small signal phase and the standard deviations of those departures vs.  $\sigma_b$ . Solid lines indicate results including reflections (4<sup>th</sup> order model); dashed lines indicate results omitting reflections (3<sup>rd</sup> order model).  $C = 0.05$ ,  $\bar{b} = 0$ ,  $x_N = 100$ ,  $N = 100$ . The error free values of phase are  $-113.6^\circ$  and  $-112.1^\circ$  with and without reflections, respectively.

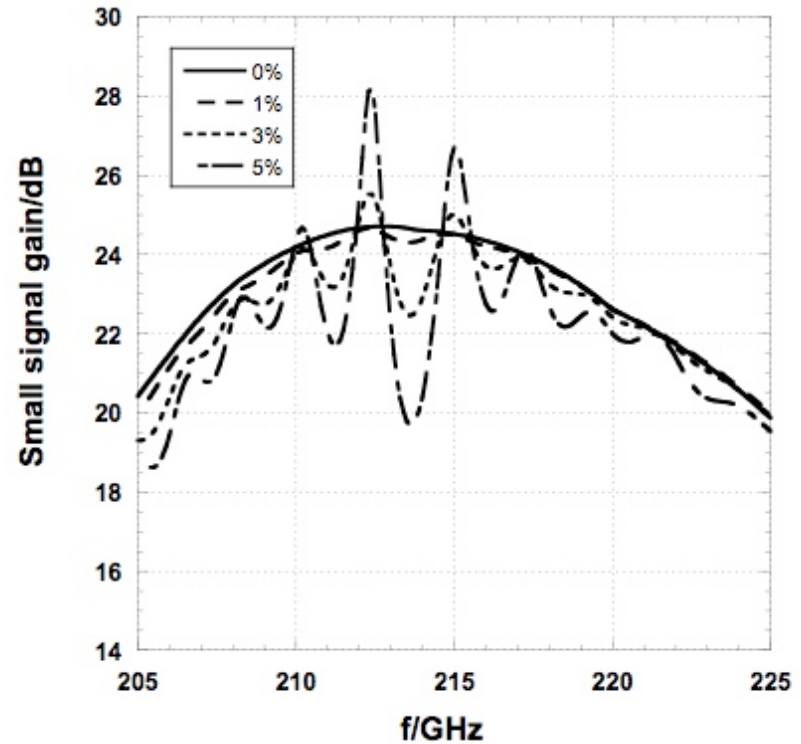


Figure 13: Small signal gain vs. frequency for different values of standard deviation of the circuit pitch distribution.

# Conclusion

- Deviation in small signal gain is found to be quadratic in  $\sigma_b$ , the standard deviation in Pierce's velocity mismatch parameter  $b$ .
- Good agreement is found between perturbative analytic theory of three waves and numerical computation in the absence of space charge effects.
- Effects of reverse propagating wave (four-wave theory) developed. Effects on gain and phase are significant.
- Remaining problems:
  - Higher gain than error-free tubes occurs in a significant fraction of runs.
  - TWT oscillations caused by reflected waves from random errors?