

Effects of Random Circuit Fabrication Errors on the Mean and Standard Deviation of Small Signal Gain and Phase in a Traveling Wave Tube

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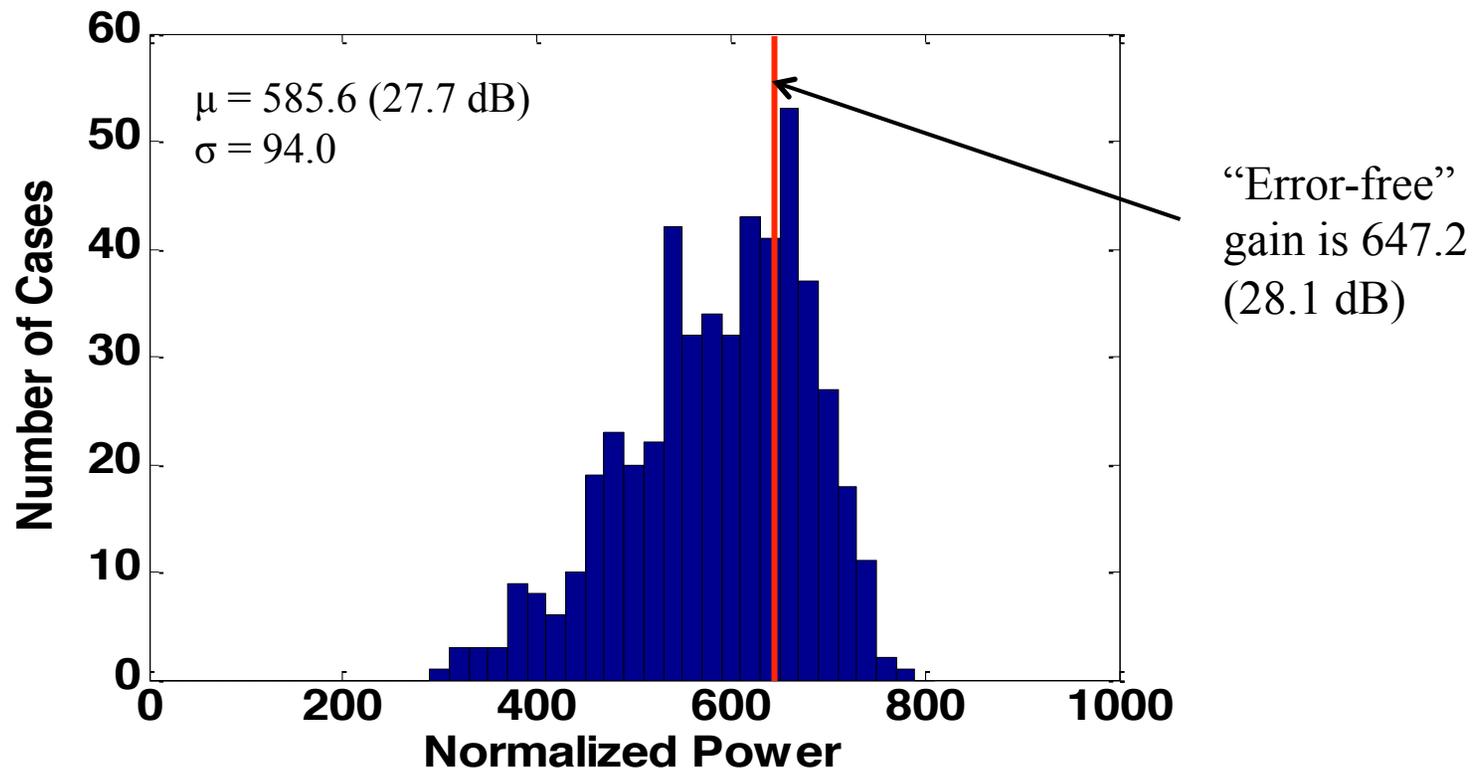
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Motivations

- Random circuit errors affect TWT performance, manufacturing yield, and cost. This problem is increasingly serious at millimeter and sub-millimeter wavelengths
- The phase velocity of the circuit will be altered due to the random manufacturing errors
- Seek to derive scaling laws for the ensemble-averaged gain and phase for TWT with random axial variations in circuit parameters
- To extend existing work into regimes with non-synchronous beam velocities and to include the effects of the Pierce “space-charge” term

Previous Works

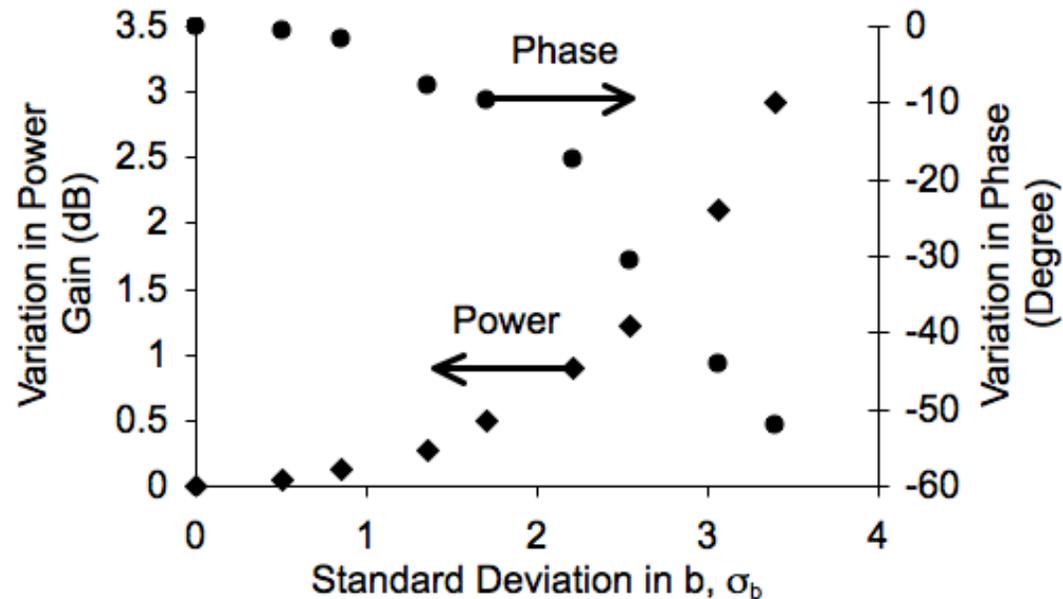
Power distribution at $x = 100$ for $b_0 = d = 0$, $C = 0.05$
 $\sigma_b = 1.7$



Note: In significant number of cases the gain is actually **higher (!)** than the error-free case.

Previous Works (cont'd)

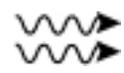
Variations at $x = 100$ for $b_0 = d = 0$, $C = 0.05$



The variations in gain and phase appear quadratic in σ_b
(b = Pierce's detune parameter)

Pierce Theory

Four Wave


$$\left(\frac{\partial}{\partial z} + j \frac{\omega}{v_b} \right)^2 s = \varepsilon$$

Force Law (2 beam modes)


$$\left(\frac{\partial^2}{\partial z^2} + \frac{\omega^2}{v_p^2} \right) \varepsilon = -2 \frac{\omega}{v_p} \left(\frac{\omega}{v_b} C \right)^3 s$$

Circuit Law (2 circuit modes)

Assuming $e^{j\omega t - jk_z z}$ dependence

s = electron displacement

ε = axial circuit field

ω = signal frequency

v_p = cold-circuit phase velocity

v_b = DC beam velocity

$C^3 \propto I_b$ is the Pierce gain parameter

Pierce Theory of Error Free Tube

Neglecting the backward wave gives the Pierce dispersion relation for three waves with $e^{j\omega t - j\beta z}$ dependence

$$(\delta^2 + 4QC)(\delta + jb + d) = -j$$

where

δ = is like k_z (spatial exponentiation rate)

$b = \frac{1}{C} \left(\frac{v_b - v_p}{v_p} \right)$ is the Pierce velocity parameter

d is the dimensionless Pierce loss parameter

$4QC$ is the beam space charge effects

Continuum Model of TWT

- When b , C , or d are allowed to vary axially, the Pierce dispersion relation is no longer valid
- Governing third-order differential equation in $x = \omega z/v_b$ by combining force law and circuit equation

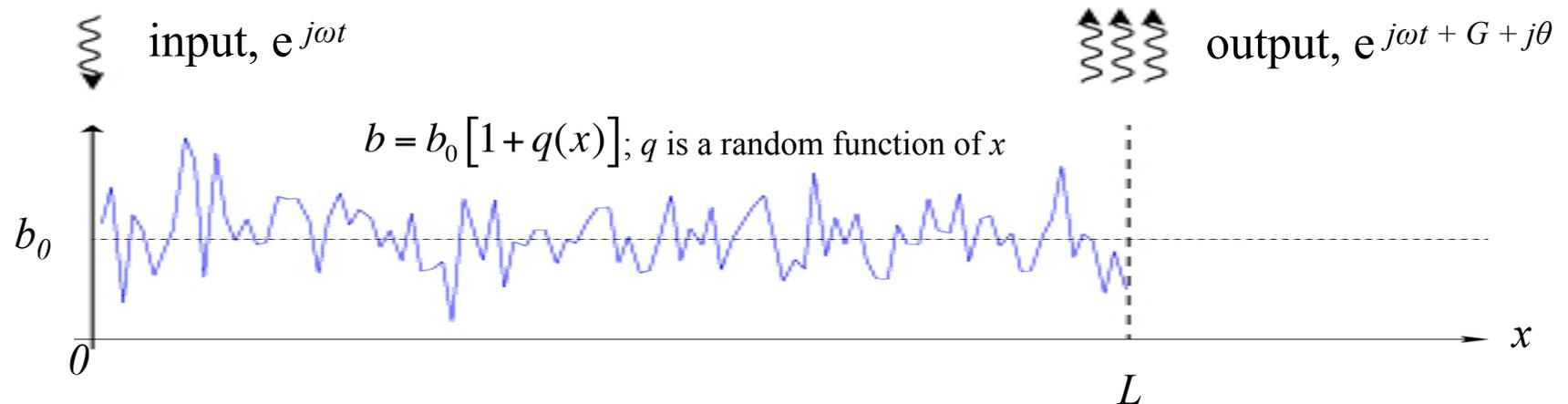
$$\frac{d^3 f(x)}{dx^3} + jC(b - jd) \frac{d^2 f(x)}{dx^2} + 4QC^3 \frac{df(x)}{dx} + jC(4QC^3(b - jd) + C^2) f(x) = 0$$

where $f(x) = e^{jx}s(x)$ is Pierce's 3-wave solution

- Random variations can be introduced into the parameters b , C , or d
 - Previous work has shown that variations in b produce greatest effect on the output
 - This work will concentrate only on random variations in $b(x)$

Random Circuit Fabrication Errors

- Assume velocity mismatch, b , with a random error represented by $q(x)$.



Numeric Approach

- Numerical Analysis. Solve

$$\frac{d^3 f(x)}{dx^3} + jCb(x) \frac{d^2 f(x)}{dx^2} + 4QC^3 \frac{df(x)}{dx} + jC(4QC^3 b(x) + C^2) f(x) = 0$$

5000 times

- Each with a different random $b(x)$ profile
 - Assuming no losses, i.e. $d = 0$
 - Initial conditions: $f(0) = 0, f'(0) = 0, f''(0) = 1$
- Calculate the mean and standard deviation for the gain and phase

Effects of QC was also numerically analyzed recently by
Professor John Booske's group [2]

[2] S. Sengele, M. L. Barsanti, T. A. Hargrave, C. M. Armstrong, J. H. Booske, and Y. Y. Lau, J. Appl. Phys., vol. 113, 074905 (2013).

Analytic Approaches

- **Perturbative analysis.** Linear theory carried to second order in $b(x)$, for all *three waves*

$$\langle G_1(x) + j\theta_1(x) \rangle = -\frac{1}{2} \sigma_b^2 \Delta \int_0^x ds P(x, s)$$

$P(x, s)$ depends only on error-free, 3-wave solution.

- **Riccati analysis***. Nonlinear formulation of wavenumber, for a *single wave*

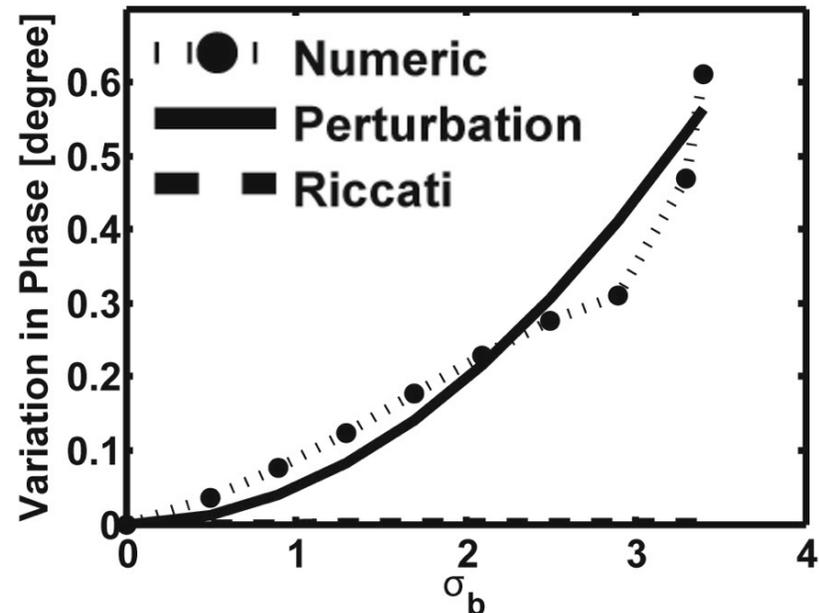
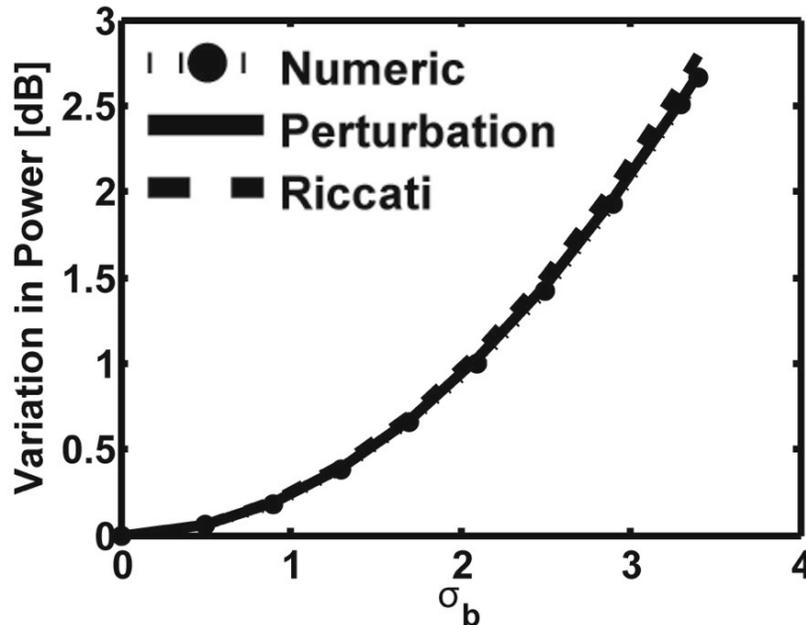
$$\langle G_1(x) + j\theta_1(x) \rangle = -\frac{\lambda}{2} \left(\frac{C}{1 + Cb_0} \right)^2 x \sigma_b^2 \Delta$$

where λ is a complex constant that depends on the velocity mismatch parameter, b_0 .

* This work done in collaboration with Tom Antonsen of the University of Maryland, College Park MD

Results: Synchronous Circuit Velocity

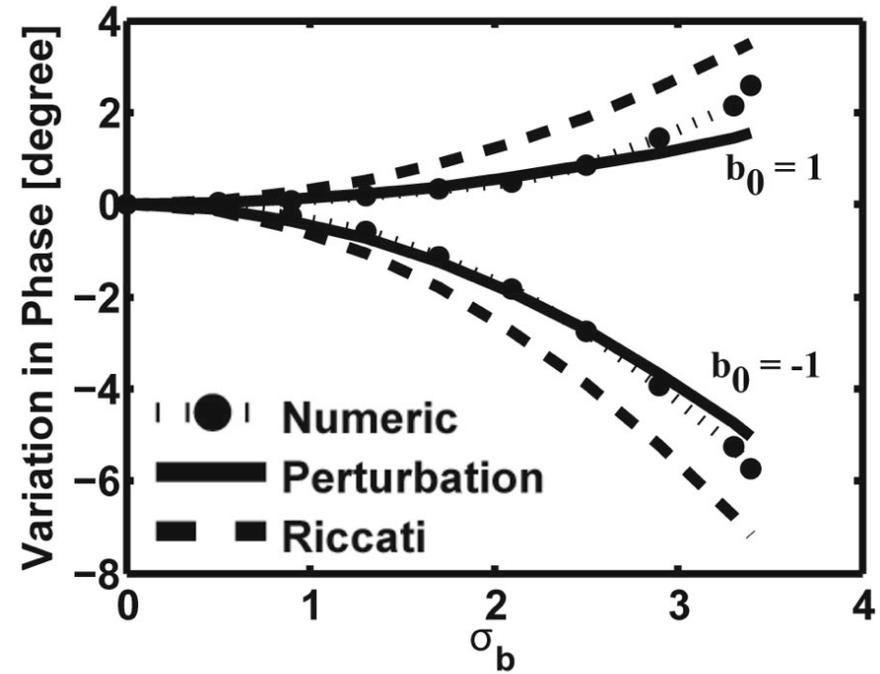
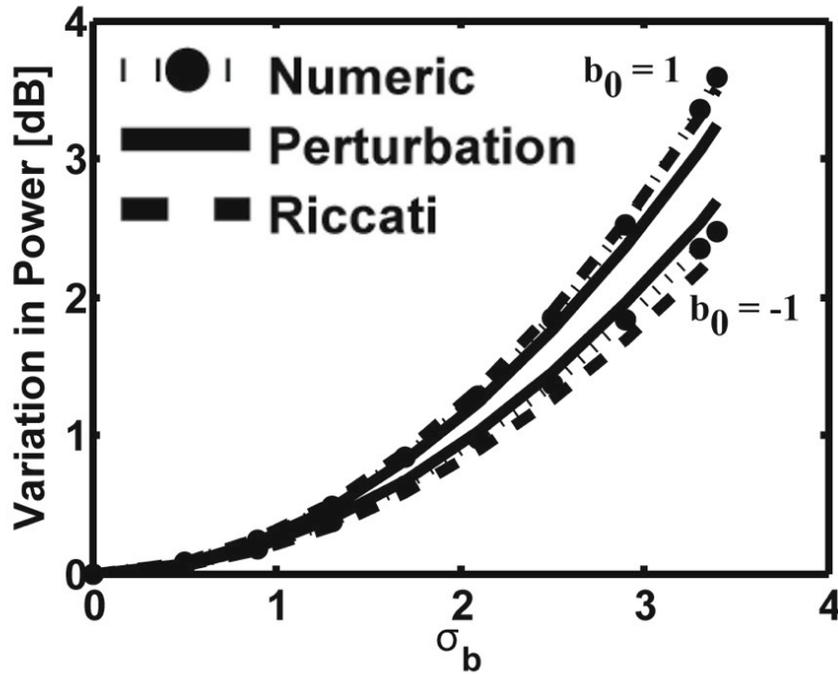
$$x = 100, C = 0.05, \Delta = 1, QC = 0, b_0 = 0$$



- Perturbation analysis shows good agreement with numerical solution for gain over a wide range of parameters.
- Perturbation analysis yields phase variation close to zero, similar to the Riccati analysis. Numerical solutions also show small variations in phase.

Results: Nonsynchronous Circuit Velocity

$$x = 100, C = 0.05, \Delta = 1, QC = 0, b_0 = \pm 1$$

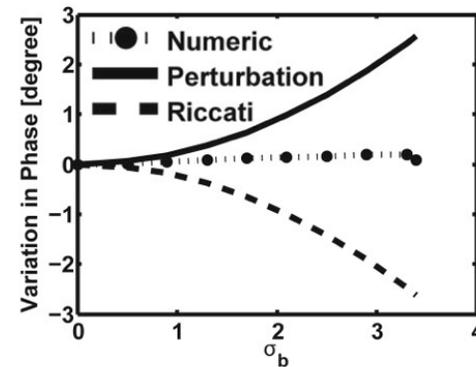
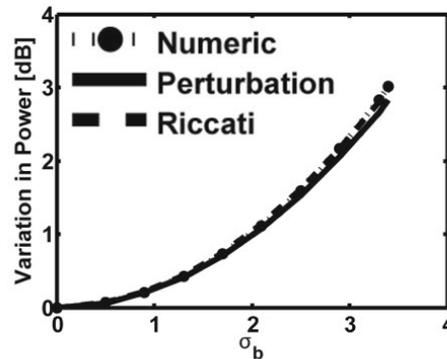


- All three methods are in agreement for non-synchronous beam velocities
- Perturbation analysis more accurate than Riccati analysis as expected due to Riccati analysis only considering a single wave

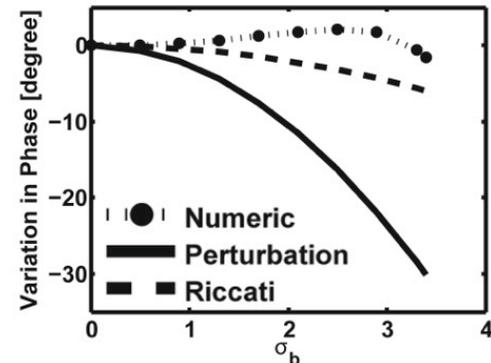
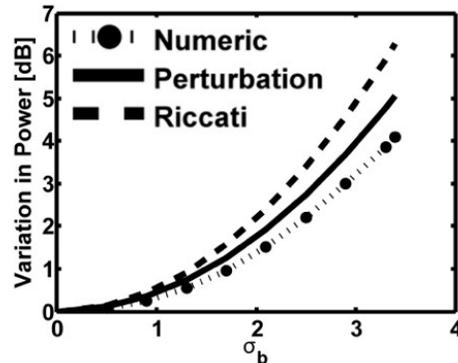
Results: Synchronous Circuit Velocity, $QC \neq 0$

$$x = 100, C = 0.05, \Delta = 1, b_0 = 0$$

QC = 0.15



QC = 0.35



- It is possible that nonzero QC enlarges the range of b in which the amplifying wave would have reduced or zero gain.
 - In this case all three waves have comparable amplitudes
 - This violates the basic assumption behind the Riccati approach

Standard Deviation Analysis Extension

$$\sigma_{Gb} = S_{Gb} \sigma_b, \quad \sigma_{\theta b} = S_{\theta b} \sigma_b$$

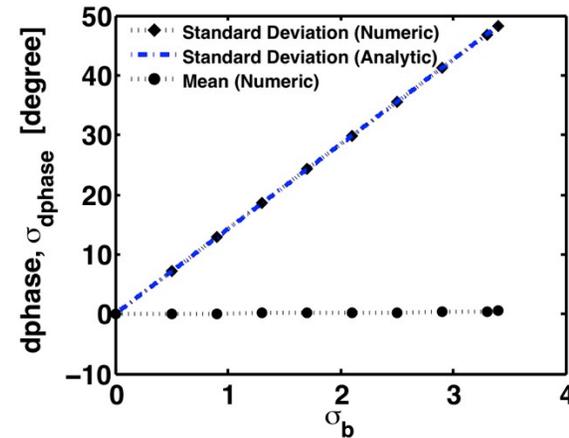
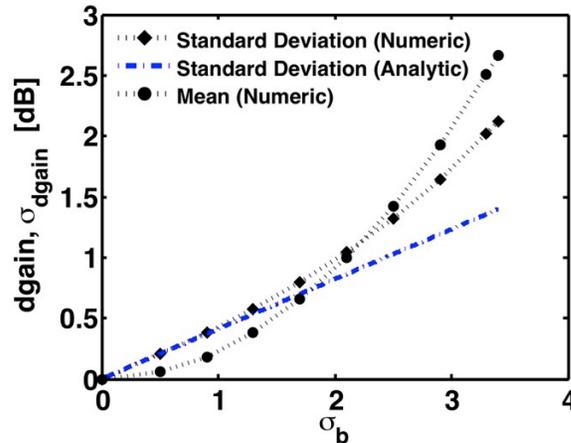
Note: Standard deviation is first order in σ_b , much larger than deviation from the mean, which is second order in σ_b .

- S_{Gb} , $S_{\theta b}$ are relatively simple functions of x
- Analysis extended from that of [1] to include the Pierce space charge term, $4QC$.

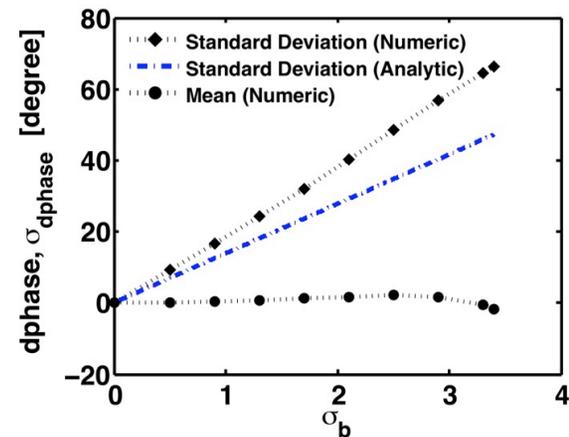
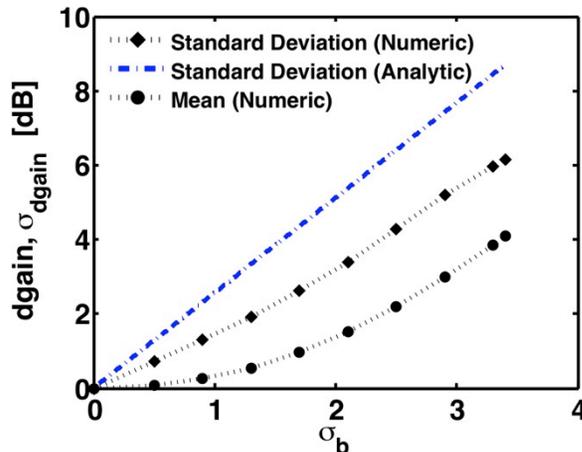
Standard Deviation Results: Synchronous

$$x = 100, C = 0.05, \Delta = 1, b_0 = 0$$

QC = 0



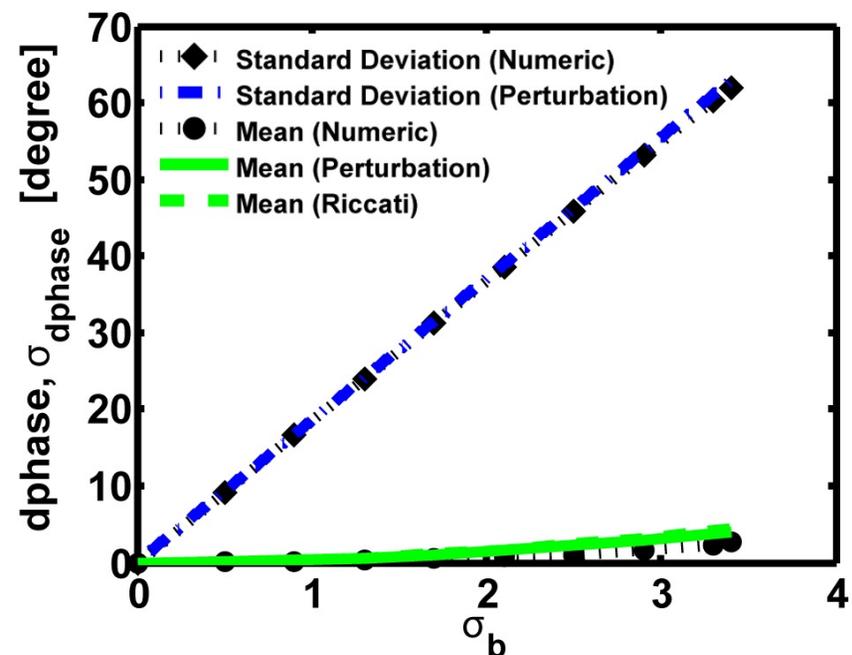
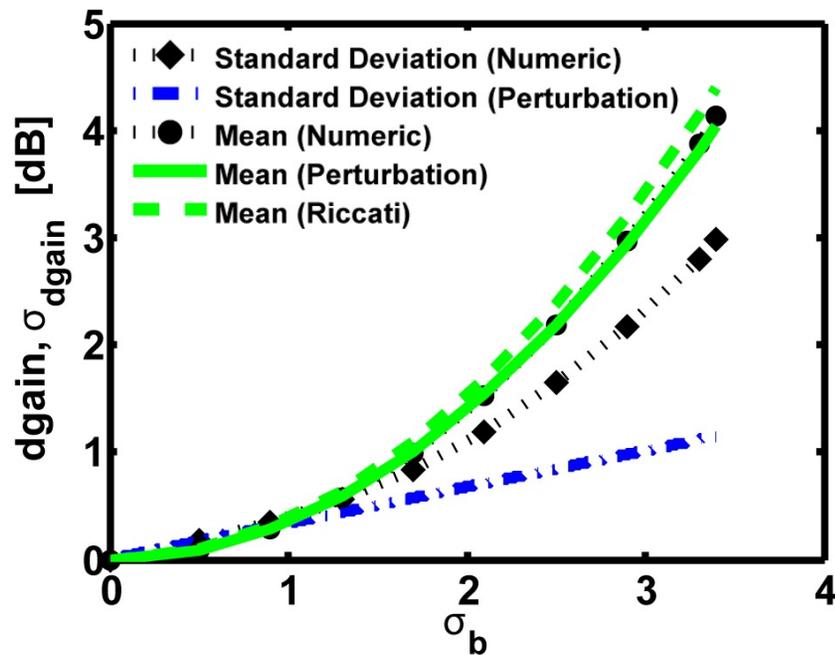
QC = 0.35



- Standard deviation larger than the mean variation leads to significant fraction of samples with gain higher than the error-free case

Three Wave: G-Band TWT Example

$$x = 240, C = 0.0197, \Delta = 4, b_0 = 0.36, QC = d = 0$$



$$V_b = 11.7 \text{ kV}, I_b = 120 \text{ mA}, L = 1.17 \text{ cm}, \text{circuit pitch} = 0.02 \text{ cm}$$

[3] Chernin, Rittersdorf, Lau, Antonsen, and Levush, IEEE Trans. Electron Devices, vol. 59, 1542 (2012).

Four-Wave Analysis³

- Circuit equation must be modified to contain the backward wave

$$\left(\frac{\partial}{\partial z} + j\frac{\omega}{v_b}\right)^2 s = \varepsilon$$

$$\left(\frac{\partial^2}{\partial z^2} + \frac{\omega^2}{v_p^2}\right)\varepsilon = -2\frac{\omega}{v_p}\left(\frac{\omega}{v_b}C\right)^3 s$$

- Again, focus on random variations in b

[3] Chernin, Rittersdorf, Lau, Antonsen, and Levush, IEEE Trans. Electron Devices, vol. 59, 1542 (2012).

Four-Wave Results

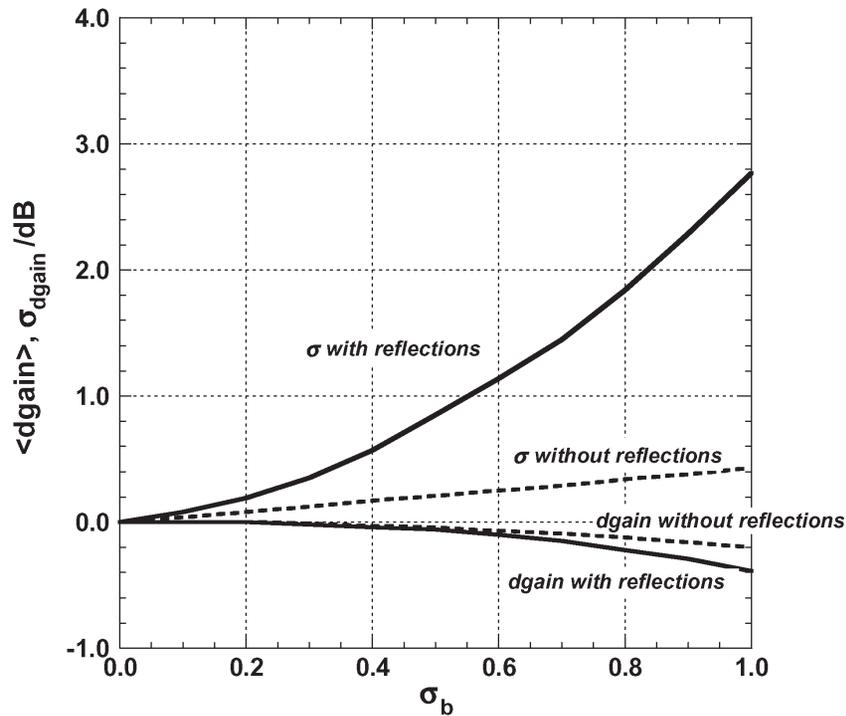


Figure 8: Departures from the error-free values of small-signal gain and the standard deviations of those departures versus σ_b . Solid lines indicate results including reflections (4th model), whereas dashed lines indicate results omitting reflections (3rd model). $C = 0.05$, $b = 0$, $xN = 100$, and $N = 100$.

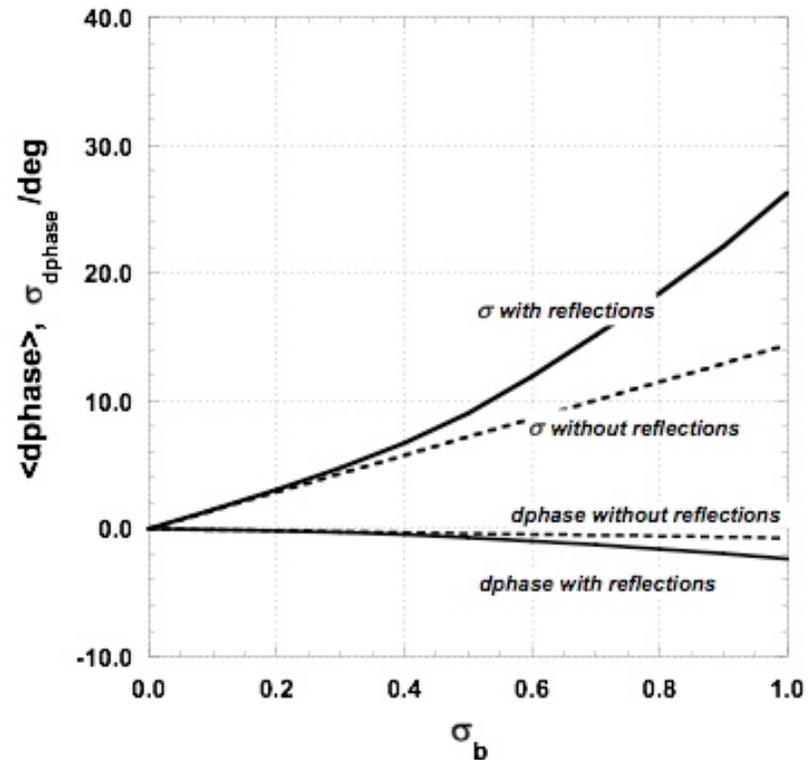


Figure 9: Departures from the error free values of small signal phase and the standard deviations of those departures vs. σ_b . Solid lines indicate results including reflections (4th order model); dashed lines indicate results omitting reflections (3rd order model). $C = 0.05$, $b = 0$, $x_N = 100$, $N = 100$.

Four-Wave: G-Band TWT Example

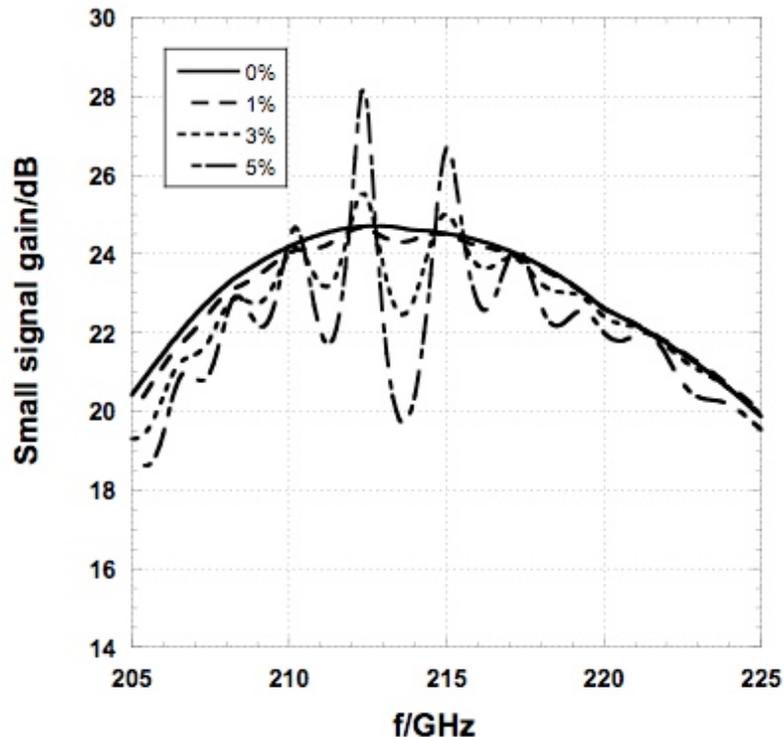


Figure 13: Small signal gain vs. frequency for different values of standard deviation of the circuit pitch distribution.

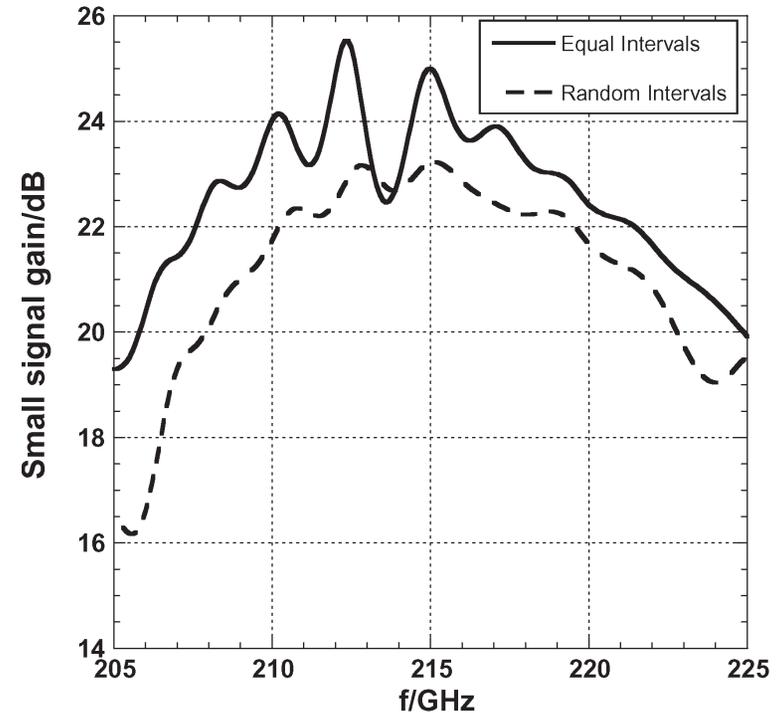


Figure 15: Small-signal gain versus frequency for equally spaced and randomly spaced joints in the presence of 3% random pitch errors.

$$V_b = 11.7 \text{ kV}, I_b = 120 \text{ mA}, L = 1.17 \text{ cm}, \text{circuit pitch} = 0.02 \text{ cm}$$

Summary

- Mean deviation in small signal gain and phase is found to be quadratic in σ_b . It is a higher order effect than the standard deviations, statistically resulting in higher gain in a significant number of simulated TWT's.
- Good agreement is found between analytic theory (perturbative or Riccati) and numerical computation in the absence of space charge effects ($QC = 0$). Agreement was poor for nonzero QC.
- Study of the reverse propagating wave (four-wave theory) shows that its effects on gain and phase are significant
- Effects of small pitch errors in a G-Band TWT were evaluated as an example.
- Remaining problems:
 - Can TWT oscillations be caused by reflected waves from random errors?
 - What is the true nature of the higher gain with random errors? QC effects?